



Wilton American Made Vises

Wilton Bench and Pipe Vises

These vises are made with hardened steel jaw faces that have a deep knurled pattern that ensures strength and longevity. Swivel base rotates 360° and a gear lock bolt ensures positive locking against slippage. The pipe jaws are interchangeable, reversible and do not protrude beyond the jaw faces so that other work can be held without removing the jaws. Holds pipe as small as 1/8" diameter. Strong, ductile iron main castings are guaranteed for life against defects in workmanship and materials. Conforms to Federal Specification GGG-V-410. Code VI.



Catalog Number	Mfr. Number	UPC Item #	Jaw Width	Jaw Opening	Throat Depth	Pipe Jaw Capacity	Ship Wt. Lbs. Ea.	Replacement Parts	
								Steel Top Jaws	Steel Pipe Jaws
825VB0305M	03 1/2 M3	10403	3-1/2"	4"	4"	1/8"-2-1/2"	38	10102-40	10403-46
825VB0405M	04 1/2 M3	10404	4-1/2"	5"	5-3/8"	1/8"-3-1/2"	64	10104-40	10404-46
825VB0505M	05 1/2 M3	10405	5-1/2"	6"	6-1/4"	1/8"-4-1/2"	98	10405-40	10405-46
825VB0600M	06 M3	10406	6"	10"	7-1/8"	1/8"-6"	170	10106-40	10405-46

These numbers are for current model numbers only.

Wilton Machinist's Vises

The steel jaw faces are made from hardened tool steel and have a deep knurled pattern to ensure positive gripping. All sizes (except 6" and 8") feature a generous ground/polished anvil. Stationary models have a flat base, making it unnecessary to modify bench top for mounting. Swivel base models rotate 360° and a gear lock bolt ensures positive locking against slippage. Strong, ductile iron main castings are guaranteed for life against defects in workmanship and materials.



Catalog Number	Mfr. Number	UPC Item #	Jaw Width	Jaw Opening	Throat Depth	Ship Wt. Lbs. Ea.	Replacement Parts	
							Steel Top Jaws	
SWIVEL BASE								
825VM6030M	603M3	10201	3"	4"	3"	26		10101-40
825VM6035M	603 1/2 M3	10202	3-1/2"	5"	3-1/4"	37		10102-40
825VM6040M	604M3	10203	4"	6"	3-5/8"	46		10103-41
825VM6045M	604 1/2 M3	10204	4-1/2"	7"	4-1/8"	59		10104-40
825VM6050M	605M3	10205	5"	8"	4-1/4"	79		10105-40
825VM6060M	606M3	10206	6"	10"	4-3/8"	111		10106-40
825VM6080M	608M3	10208	8"	12"	6"	198		10108-40
STATIONARY BASE								
825NM5030M	503M3	10101	3"	4"	3"	21		10101-40
825VM5035M	503 1/2 M3	10102	3-1/2"	5"	3-1/4"	30		10102-40
825VM5040M	504M3	10103	4"	6"	3-5/8"	39		10103-41
825VM5045M	504 1/2 M3	10104	4-1/2"	7"	4-1/8"	51		10104-40
825VM5050M	505M3	10105	5"	8"	4-1/4"	68		10105-40
825VM5060M	506M3	10106	6"	10"	4-3/8"	96		10106-40
825VM5080M	508M3	10108	8"	12"	6"	182		10108-40

To order specify catalog number and quantity desired.

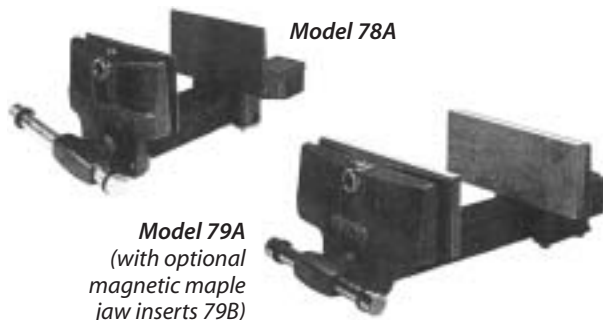


Pivot Jaw Woodworking Visers, Inserts

Pivot Jaw Woodworking Visers

This new patent pending design features a fully enclosed spindle that prevents sawdust and glue from entering the threads in the bench screw, thus increasing the life of the rapid acting nut. The front jaw pivots 10° to allow for clamping irregular shaped parts, and moves up 9/16" to act as a full-length dog. The pivot jaw can be removed for wider clamping requirements.

To order specify catalog number and quantity desired.



Catalog Number	Model Number	UPC Item #	Jaw Width	Type of Nut	Max. Opening	Ship Wt. Lbs. Ea.
825VW78A	78A	63144	4" x 7"	Rapid Acting	10"	30
825VW78C	78C	63245	4" x 7"	Continuous Nut	10"	30
825VW79A	79A	63218	4" x 10"	Rapid Acting	13"	36
825VW79C	79C	63246	4" x 10"	Continuous Nut	13"	36

Magnetic Maple Jaw Inserts

These magnetic maple jaw inserts prevent marring the work piece. The jaw inserts are very easy to slide on the face of the jaws. A strong magnet holds the jaw inserts firmly in place. Sold in pairs.

To order specify catalog number and quantity desired.



Catalog Number	Model Number	UPC Item #	Jaw Width	Description	Ship Wt. Lbs. Ea.
825VP78B	78B	63412	4" x 7"	Wood Jaw Face	1-1/2
825VP79B	79B	63413	4" x 10"	Wood Jaw Face	2