

# Paring Gouges and Chisels, Turning Tools



**Makes Razor-Sharp, Keen Cutting Edges**

## Paring Gouges and Chisels

Buck Brothers is the world famous manufacturer of professional wood working tools for over 100 years. Buck Brothers hand tools are made of top grade carbon tool steel, specially heat treated, carefully ground and honed to ensure razor-sharp, keen-cutting edges. They are designed for fine finish work.

The long lasting hardwood handles are contoured for grip with outstanding feel and balance, then polished for smoothness.



*Bent Shank Paring Chisel*



*Straight Shank Paring Chisel*

Paring Tool Type	Mfr's. Number	Cutting Edge Width (Inches)	Catalog Number
BENT SHANK PARING CHISEL	15-1	1/4	828-A1501
	15-2	3/8	828-A1502
	15-3	1/2	828-A1503
	15-4	5/8	828-A1504
	15-5	3/4	828-A1505
	15-6	1	828-A1506
	15-7	1-1/4	828-A1507
	15-8	1-1/2	828-A1508
STRAIGHT SHANK PARING CHISEL	32-1	1/4	828-C3201
	32-2	3/8	828-C3202
	32-3	1/2	828-C3203
	32-4	5/8	828-C3204
	32-5	3/4	828-C3205
	32-6	1	828-C3206
	32-7	1-1/4	828-C3207
	32-8	1-1/2	828-C3208
	32-9	2	828-C3209

To order specify manufacturer's number, catalog number and quantity desired.

## Turning Tools



*Skew Point*



*Square Point*



*Round Point*



*Spear Point*

## Contents of Turning Tool Sets

### Eight Tool Set

- |                 |                           |
|-----------------|---------------------------|
| 1/2" Skew Point | 1" Gouge                  |
| 1" Skew Point   | 1/2" Spear Point          |
| 3/8" Gouge      | 1/2" Round Point          |
| 5/8" Gouge      | 3/16" x 1/2" Parting Tool |

### Twelve Tool Set

*Eight Tool Set plus the following:*

- |                  |                   |
|------------------|-------------------|
| 1/4" Skew Point  | 1/4" Square Point |
| 1/4" Round Point | 1/2" Square Point |

Description	Mfr's. Number	Cutting Edge Width (Inches)	Catalog Number
PARTING TOOL	18-1	3/16 x 1/2	828-D1801
TURNING CHISELS: Skew Point	19-1	1/4	828-D1901
	19-2	1/2	828-D1902
	19-3	1	828-D1903
Square Point	19-4	1/4	828-D1904
	19-5	1/2	828-D1905
	19-6	1	828-D1906
Spear Point	19-7	1/2	828-D1907
	19-8	1	828-D1908
Round Point	19-9	1/4	828-D1909
	19-10	1/2	828-D1910
TURNING GOUGES	20-1	3/8	828-D2001
	20-2	5/8	828-D2002
	20-3	1	828-D2003

## Turning Tool Sets

Description	Catalog Number
8 Tool Set	828-DS08
12 Tool Set	828-DS12

Pattern Shop Tools



# Carving Tools

## Carving Tools

Buck Brothers Carving Tools are all hand forged from the highest quality tool steel and are expertly tempered and ground. They are noted for their ability to take and hold a keen razor-like cutting edge.

Buck Brothers Carving Tools are available individually or in six, eight or twelve tool sets.

Carving Tool		Mfr's. Number	Cutting Edge Width (Inches)	Catalog Number
Type	Shape			
FIRMER CHISEL	—	1	1/8	828-E0102
			1/4	828-E0104
			1/2	828-E0108
CORNER CHISEL	/	2	1/8	828-E0202
			1/4	828-E0204
			1/2	828-E0208
STRAIGHT GOUGE		4	1/4	828-E0404
		5	3/4	828-E0512
		6	1/4	828-E0604
		7	3/4	828-E0712
		8	1/2	828-E0808
		9	3/4	828-E0912
		11	1/16 1/4	828-E1101 828-E1104
BENT GOUGE	)	13	1/4	828-E1304
		16	3/4	828-E1612
FRONT BENT CHISEL		21	1/8	828-E2102
FRONT BENT GOUGE	)	27	1/4	828-E2704
		30	1/4	828-E3004
			1/2 1	828-E3008 828-E3016
PARTING TOOL	∨	39	1/4	828-E3904

Sizes listed are width of cutting edge. The sweep illustrations show approximate contours, and are not drawn to scale.

## Available Individually or In Sets

### Carving Tool Sets



Set of eight carving tools

### Contents of Carving Tools Sets

#### Six Tool Set

1/2" Firmer Chisel	1/16" Straight Gouge
1/4" Corner Chisel	1/8" Front Bent Chisel
1/4" Straight Gouge	1/4" Parting Tool

#### Eight Tool Set

1/8" Firmer Chisel	1/16" Straight Gouge
1/2" Firmer Chisel	1/8" Front Bent Chisel
1/4" Corner Chisel	1/4" Front Bent Chisel
1/4" Straight Gouge	1/4" Parting Tool

#### Twelve Tool Set

1/8" Firmer Chisel	1/2" Straight Gouge
1/2" Firmer Chisel	1/16" Straight Gouge
1/4" Corner Chisel	1/4" Straight Gouge
1/2" Straight Gouge	1/8" Front Bent Chisel
1/4" Straight Gouge	1/4" Front Bent Chisel
3/4" Straight Gouge	1/4" Parting Tool

Description	Catalog Number
8 Tool Set	828-ES08
12 Tool Set	828-ES12

To order specify catalog number and quantity desired.

# Multi-Purpose Knives

# For Precision Carving



Multi-Purpose Knives are recommended for pattern shops when precision carving results are required.

The hardwood handles feature nickel-plated steel jaws and ferrules that securely lock the blade in place.

Blades are made of high-carbon cutlery steel and are precision ground and hand honed for a keen, long lasting edge.



*Bevel Point*



*Sharp Point*



*Curve Point*



Blade Type	Width x Length (Inches)	Thickness (Gauge)	Catalog Number
Bevel Point	17/64 x 4-3/4	20	990-K01BB0
	21/64 x 4-3/4	20	990-K01BB1
	3/8 x 4-3/4	18	990-K01BB2
Curve Point	17/64 x 4-3/4	20	990-K01BC0
	21/64 x 4-3/4	20	990-K01BC1
	3/8 x 4-3/4	18	990-K01BC2
Sharp Point	17/64 x 4-3/4	20	990-K01BS0
	21/64 x 4-3/4	20	990-K01BS1
	3/8 x 4-3/4	18	990-K01BS2

## Handles

Length (Inches)	Usage	Catalog Number
4-1/4	Fits blades of all widths	990-K01H0

# Pattern Knives

# Adjustable Handle for Cutting Control

The adjustable handle is cast brass with rosewood inserts. Each handle is individually sanded, polished, and buffed to a high luster. This design is preferred for cutting control.

The adjustable blades (either 1/2" or 5/8" wide) are chrome-vanadium steel that are ground, polished, and honed to a fine edge and held in place by a slotted set screw.



*Adjustable Blade*



*Brass Handle*

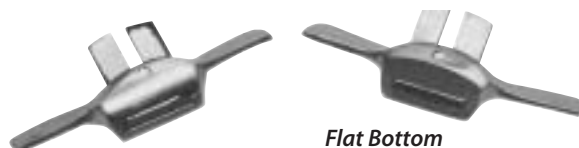
Brass Slotted Handle			Blade (17 Gauge)	
For Blade Width (Inches)	Handle Length (Inches)	Catalog Number	Dimensions (Inches)	Catalog Number
1/2	4-1/8	990-K02H1	6 x 1/2	990-K02B0
			8 x 1/2	990-K02B1
5/8	4-3/8	990-K02H2	9 x 5/8	990-K02B2

# Spoke Shaves (Blade and Handle)

# Smooth Cutting Action

Spoke Shave bodies are made of cast brass, machined, and balanced for smooth cutting action. The overall length of the bodies is 3-3/4". The easily adjusted blades are made of high quality tool steel and are 15/16" wide.

Spoke Shaves and Spoke Shave Replacement Blades can be purchased by the set or individually.



*Spoon Bottom*



*Flat Bottom*



*Round Bottom*

Description	Catalog Number
Complete Set	990-S03ST
Flat Bottom	990-S031T
Round Bottom	990-S032T
Spoon Bottom	990-S033T

## Replacement Blades

Description	Catalog Number
Complete Set	990-S03SB
Flat Bottom	990-S031B
Round Bottom	990-S032B
Spoon Bottom	990-S033B

Pattern Shop Tools