



Core Setting Frames for Disamatic Machines



If you're looking for the best selection of in-stock Core Setting Frames for Disamatic® Machines, contact the Kindt-Collins Company. As a supplier to the foundry industry since 1914, we understand what it takes to meet the most demanding production needs.

MASTER Core Setting Frames are specially engineered and manufactured to extremely close tolerances...critical to helping you produce the highest quality castings.

Features:

- Rugged, heavy cast aluminum construction
- Thicker wall design for unmatched strength and stability
- Both faces Blanchard-ground parallel within .003"
- Special reinforcing ribs for outstanding rigidity
- Precision bored center-to-center locating holes
- Retainer rib around inside perimeter
- Completely deburred to eliminate sharp edges for safe handling
- Frames can be customized for orders of 10 or more

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Master™ Core Setting Frame Selection Chart

Kindt-Collins Part # 380-	Disamatic Machine	Frame Dimensions Inch (mm)			Distance Between Pin Centers Inch (mm)	Mounting Holes Number & Type	Cross Ribs With/Without
		Thickness	Length	Height			
2013BMK5-130	2013B MARK V	5-1/8 (130)	25-7/16 (645)	20-11/16 (525)	24.173 (614)	4 x 1/2 - 13 Thread	With/Without*
2013BMK5-70	2013B MARK V	2-3/4 (70)	25-7/16 (645)	20-11/16 (525)	24.173 (614)	4 x 1/2 - 13 Thread	With/Without
2013AMK5-130	2013A MARK V	5-1/8 (130)	24 (610)	18-1/2 (470)	22.205 (564)	4 x 1/2 - 13 and 4 x 3/8 - 16	With/Without*
2013AMK5-70	2013A MARK V	2-3/4 (70)	24 (610)	18-1/2 (470)	22.205 (564)	4 x 1/2 - 13 and 4 x 3/8 - 16	With/Without*
2013X-130	2013 SPECIAL	5-1/8 (130)	29-13/32 (747)	20-21/32 (525)	28.110 (714)	4 x 1/2 - 13 Thread	With/Without*
20172	2013 MARK III & IV	5-1/8 (130)	23-1/2 (597)	18-3/4 (476)	22.205 (564)	4 x 3/8 - 16	Without
20173	2013 MARK IV	2-3/4 (70)	23-5/8 (600)	18-9/16 (471)	22.205 (564)	4 x 7/16 Thru With 3/4 CB Both Sides	Without
20175	2013 MARK III & IV	2-3/4 (70)	23-11/16 (602)	18-1/2 (470)	22.205 (564)	4 x 3/8 - 16	Without
2095	2013 MARK IV	2-3/4 (70)	23-7/8 (606)	18-1/2 (470)	22.205 (564)	4 x 3/8 Thru With 25/32 CB One Side	With
20174	2011 MARK I	2-3/4 (70)	19-5/8 (498)	15-5/16 (389)	18.110 (460)	4 x 7/16 Thru With 3/4 CB Both Sides	With
20176 20176R	LORAMATIC 600 x 750 x 100	3-15/16 (100)	23-1/4 (590)	29-11/32 (745)	28.110 (714)	4 x 1/2 - 13 Thread	Without* With
20177 20177R	LORAMATIC 600 x 750 x 200	7-7/18 (200)	23-1/4 (590)	29-11/32 (745)	28.110 (714)	4 x 1/2 - 13 Thread	Without* With
20178	2070B	3-15/16 (100)	30-7/8 (784)	36-15/16 (938)	34.646 (880)	4 x 1/2 - 13 Thread	
20179	2070B	9-7/8 (250)	30-7/8 (784)	36-15/16 (938)	34.646 (880)	4 x 1/2 - 13 Thread	

CB = Counter Bore

*Available but not stock items without cross ribs

The Kindt-Collins Company currently manufactures special pattern mounting frames and core setting frames with special bushings and/or mounting holes to suit specific customer needs. We will be happy to quote any special frame you need. Please contact us toll-free at 1-800-321-3170 for a quote.

Pattern Shop/Foundry Supplies